

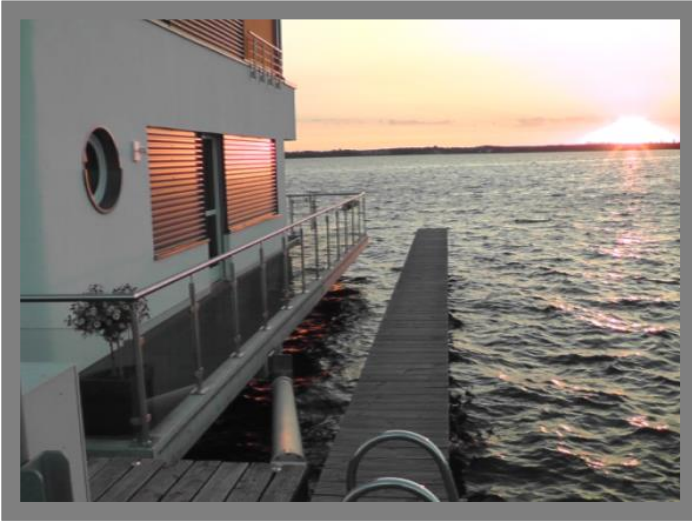


**DualDock<sup>®</sup>**

Docking securely

FLOATING STRUCTURES

# Mooring Solutions for Floating Structures



# DualDocker is technology leader in mooring houseboats and floating homes

- DualDocker is a purely mechanical mooring solution; based on the principle of avoiding kinetic energy and the resulting braking forces.
- Highly damped and without play, regardless of water level.
- That's the reason for the force reduction up to 90 % !
- DualDocker offers highest level of convenience and safety in storms & waves.
  - Jerk-free, minimum level of motion
  - Utmost safety during a storm
  - Maintenance free
  - Zero impact on underwater world

# Conventional Solutions

## Stiff mooring booms

- No damping capacity
- High retention forces

## Piles

- Visual Impact
- Limited damping capacity
- Jerking
- Noise

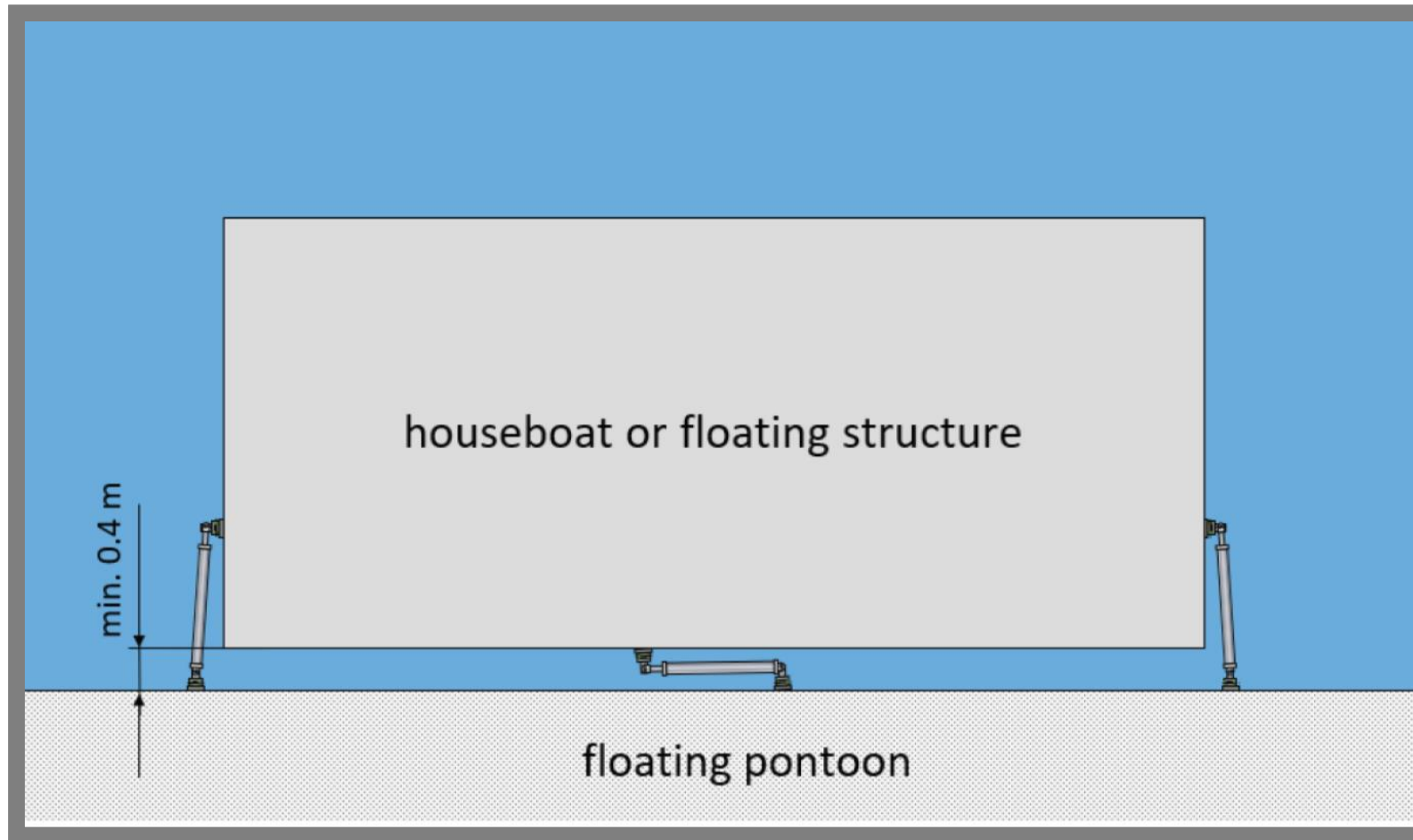
## Stiff mooring booms

- No damping capacity
- Jerking & Movement

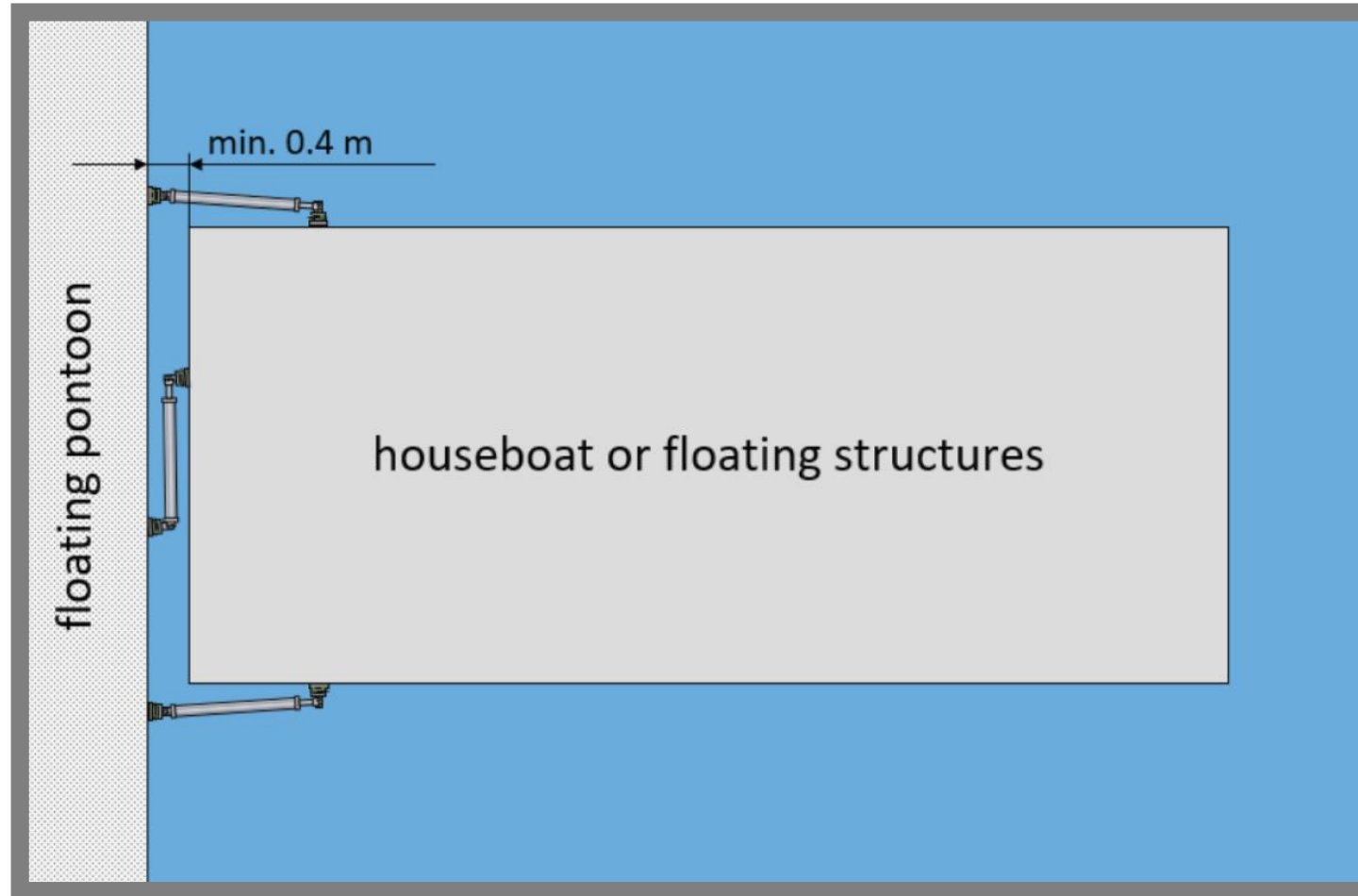
## Disadvantages

- High retention forces
- Inconvenience
- Discomfort
- Damage
- Safe enough?

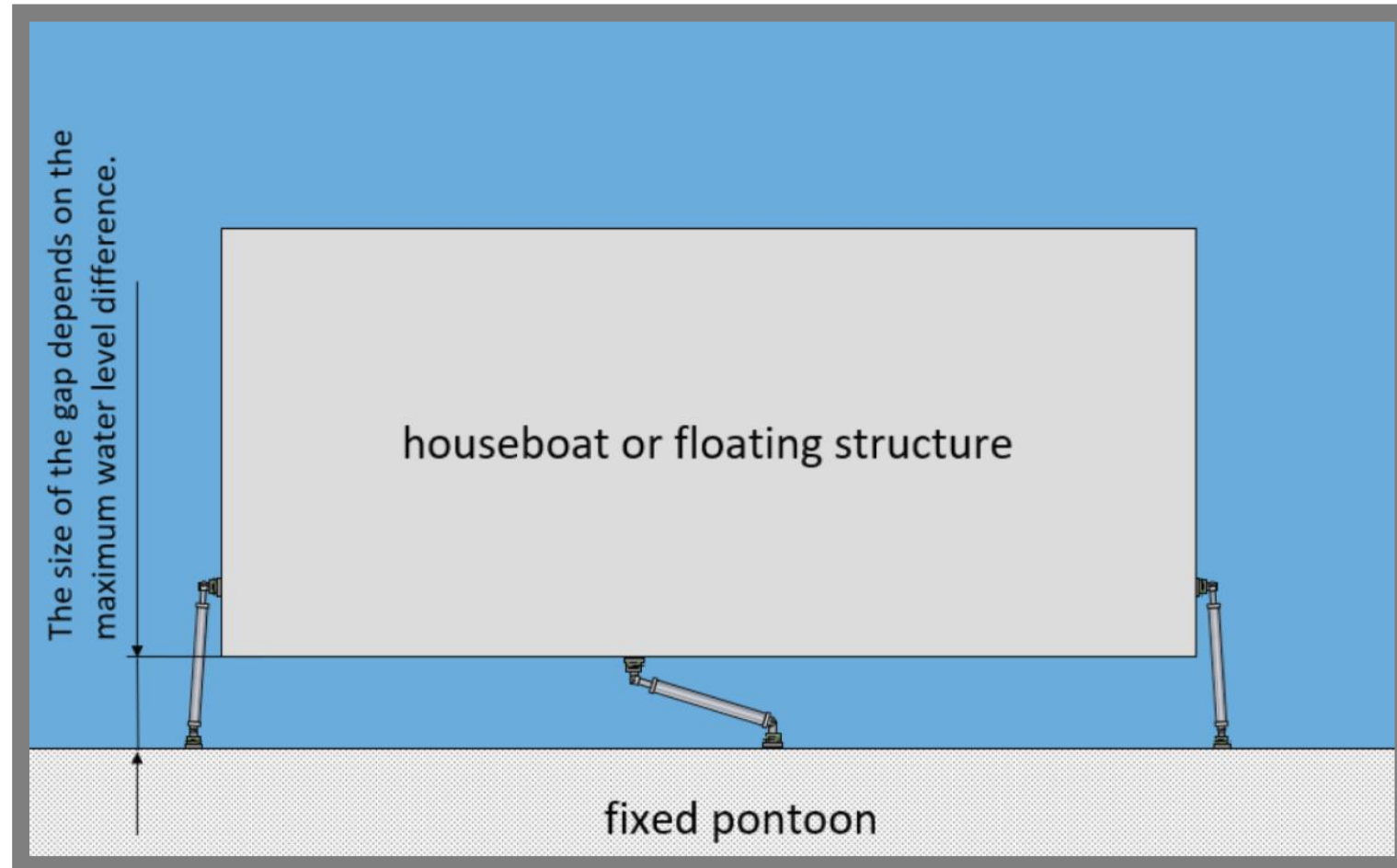
# TriDock on Floating Pontoon



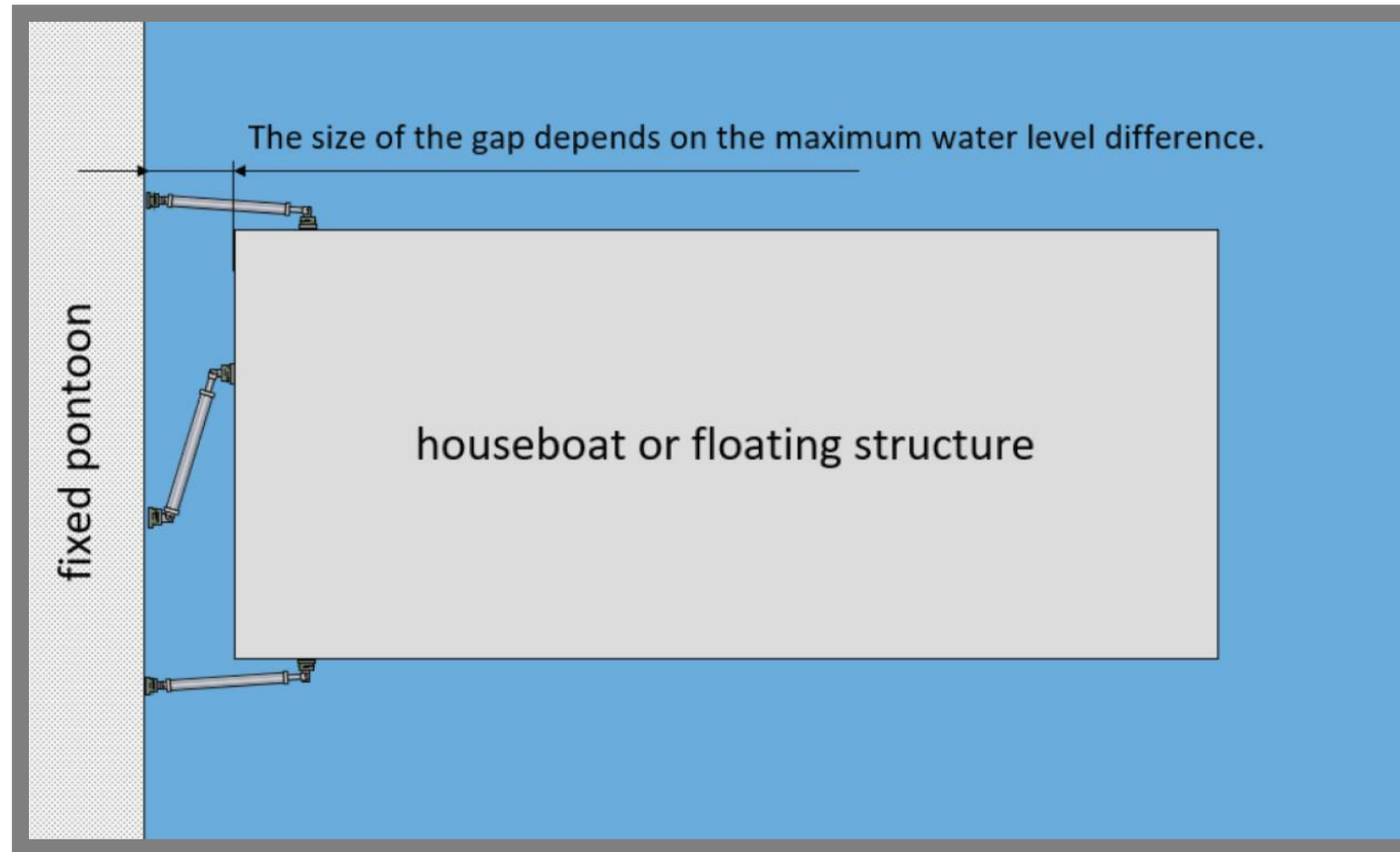
# TriDock<sup>er</sup> on Floating Pontoon



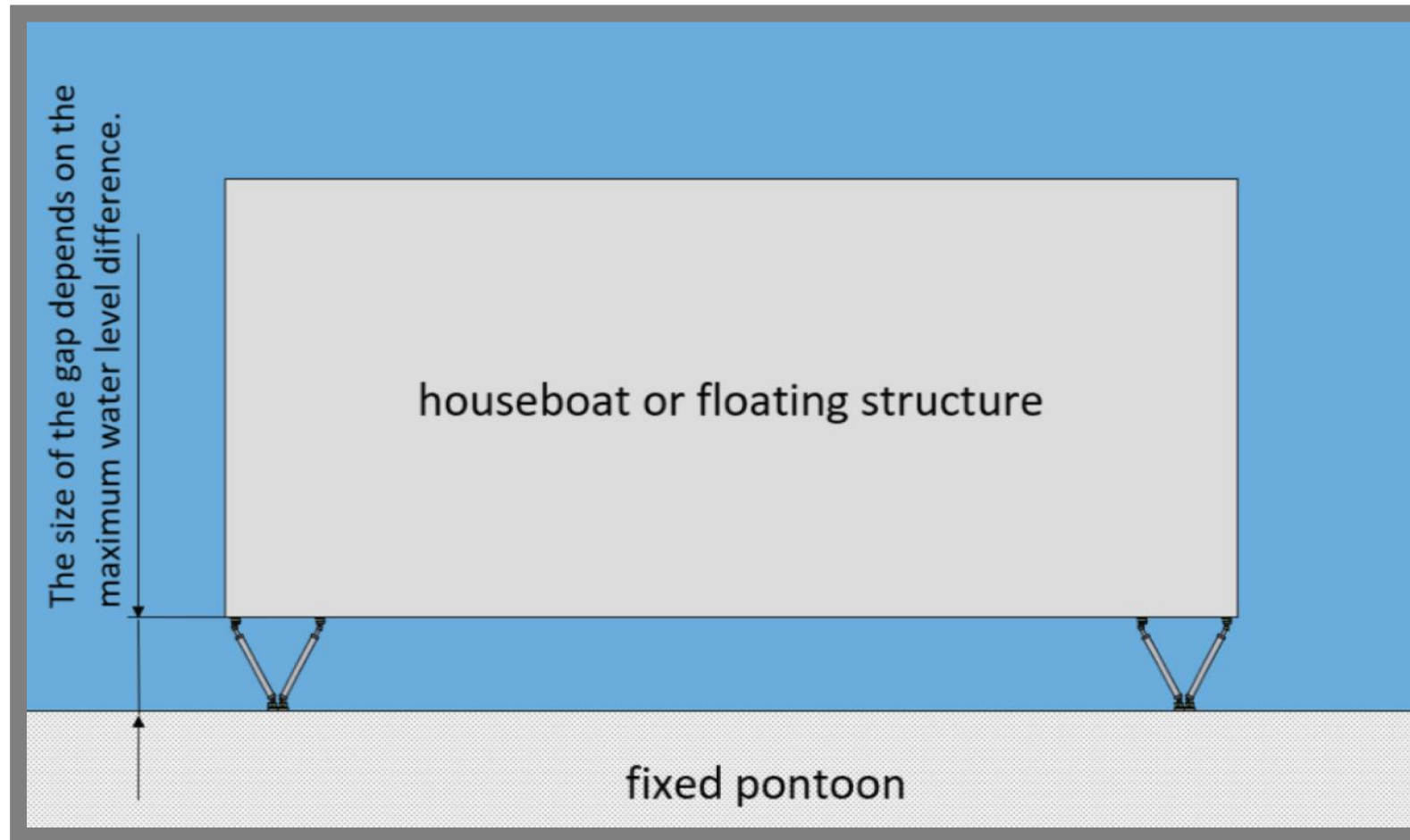
# TriDock on Fixed Pontoon



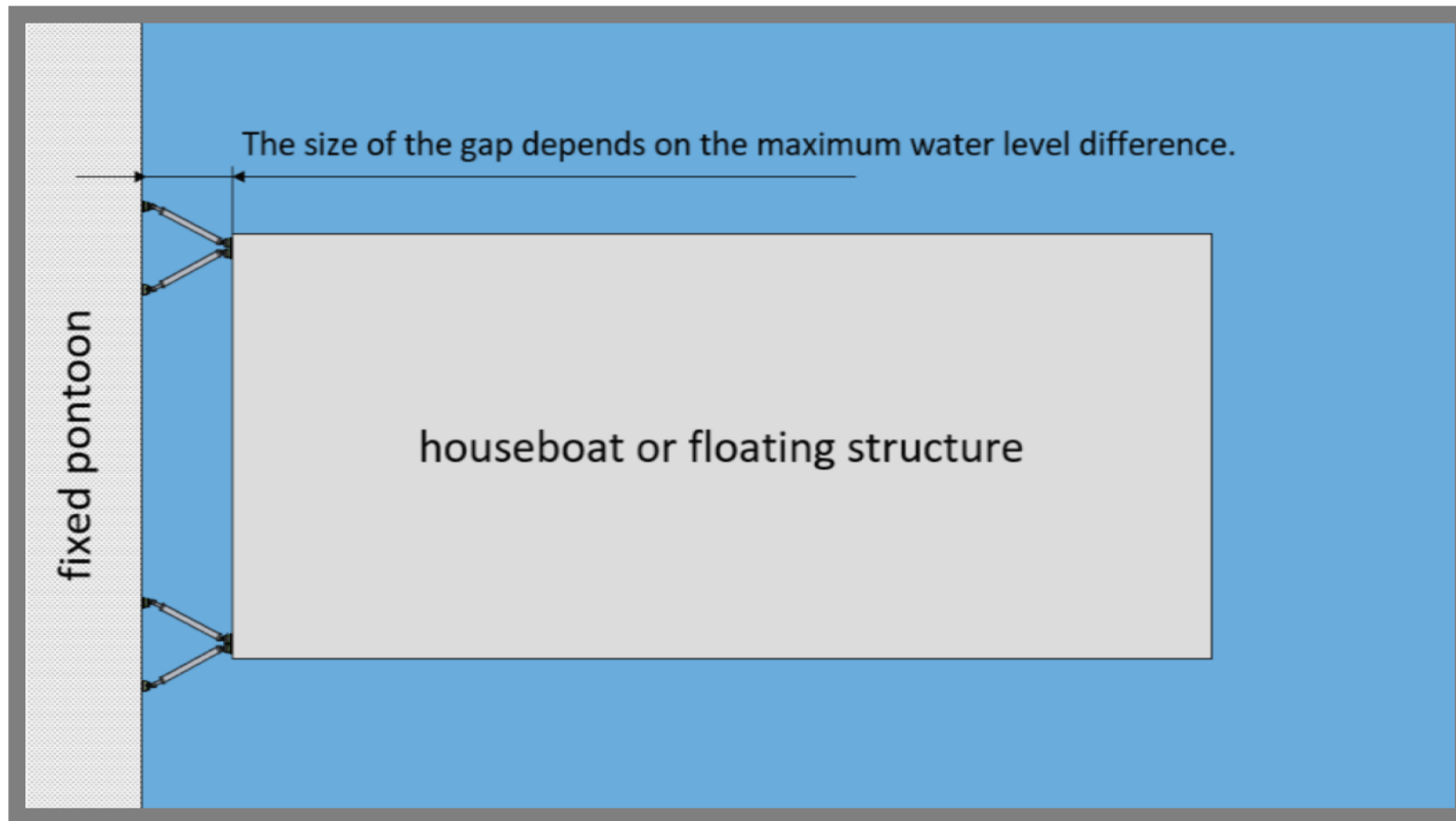
# TriDock on Fixed Pontoon



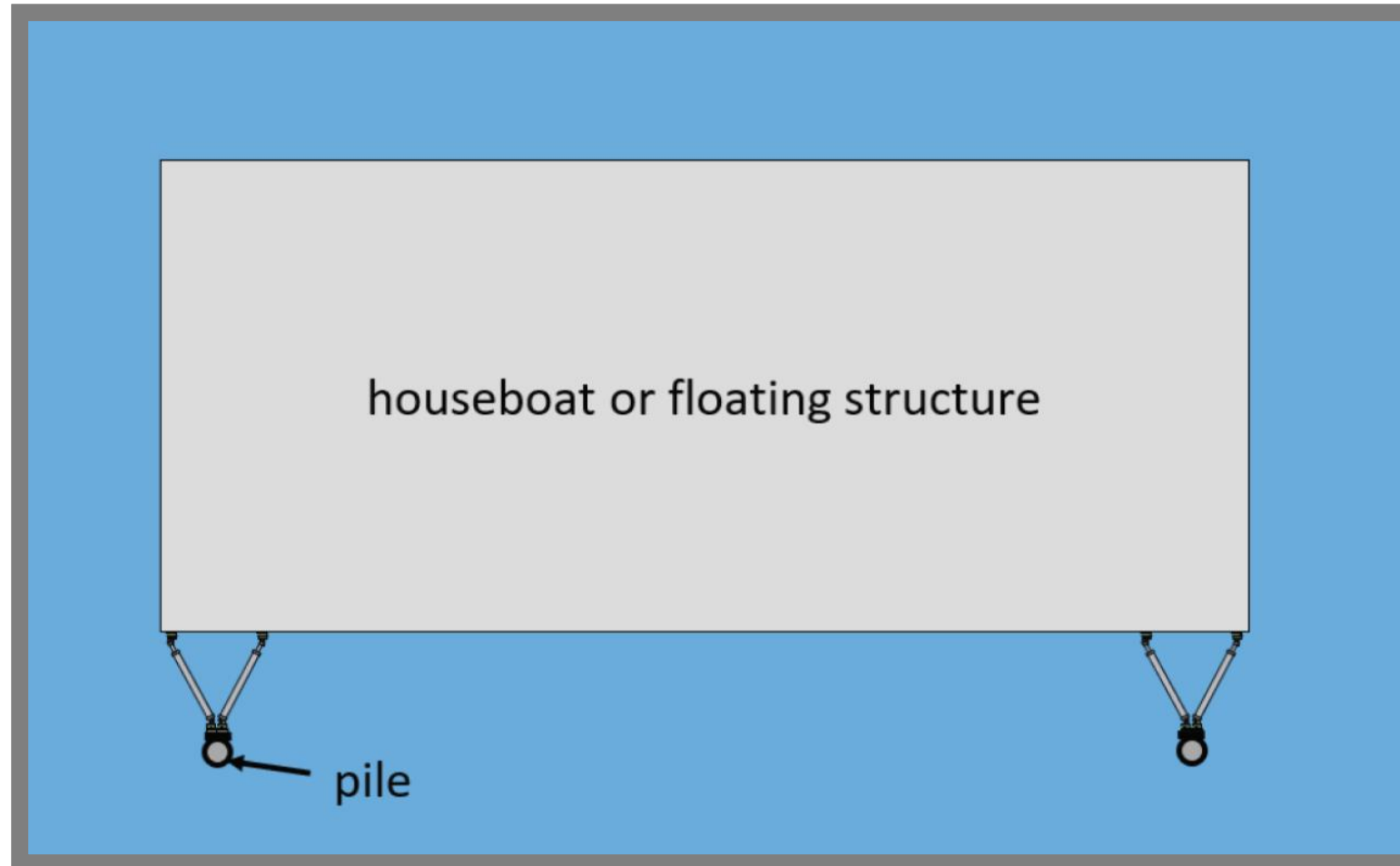
# V-Setup on Fixed Pontoon



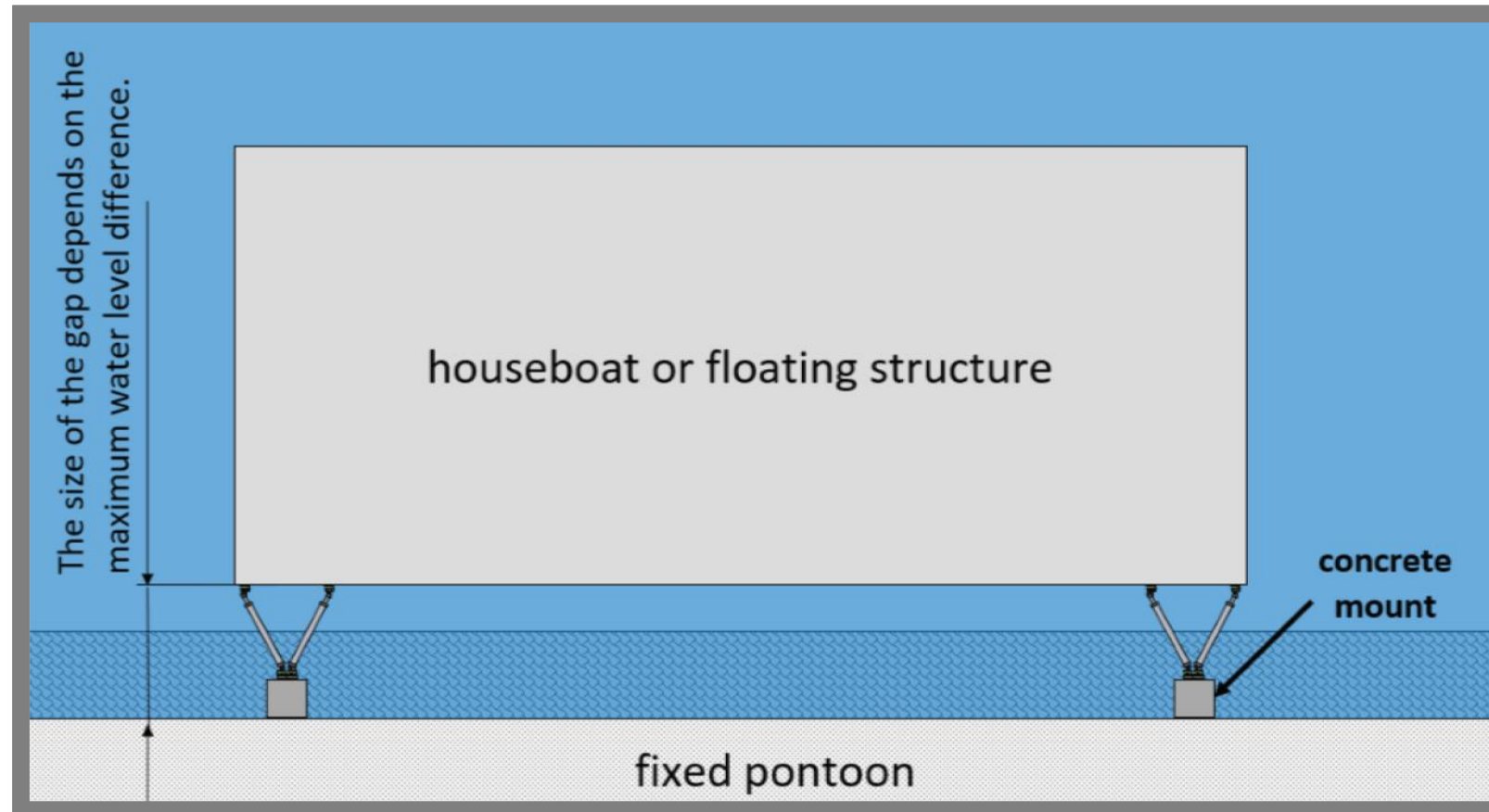
# V-Setup on Fixed Pontoon



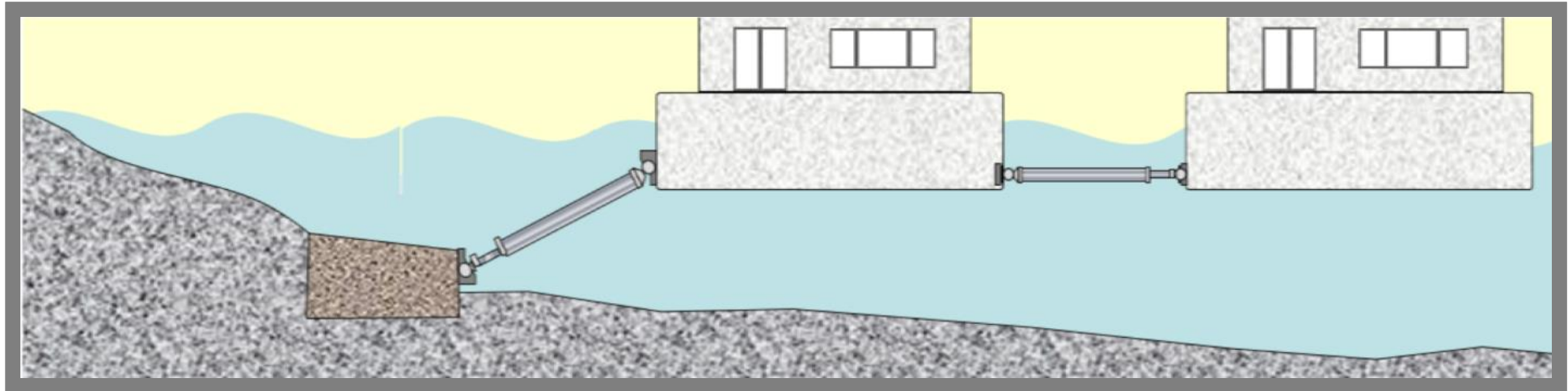
## V-Setup on piles



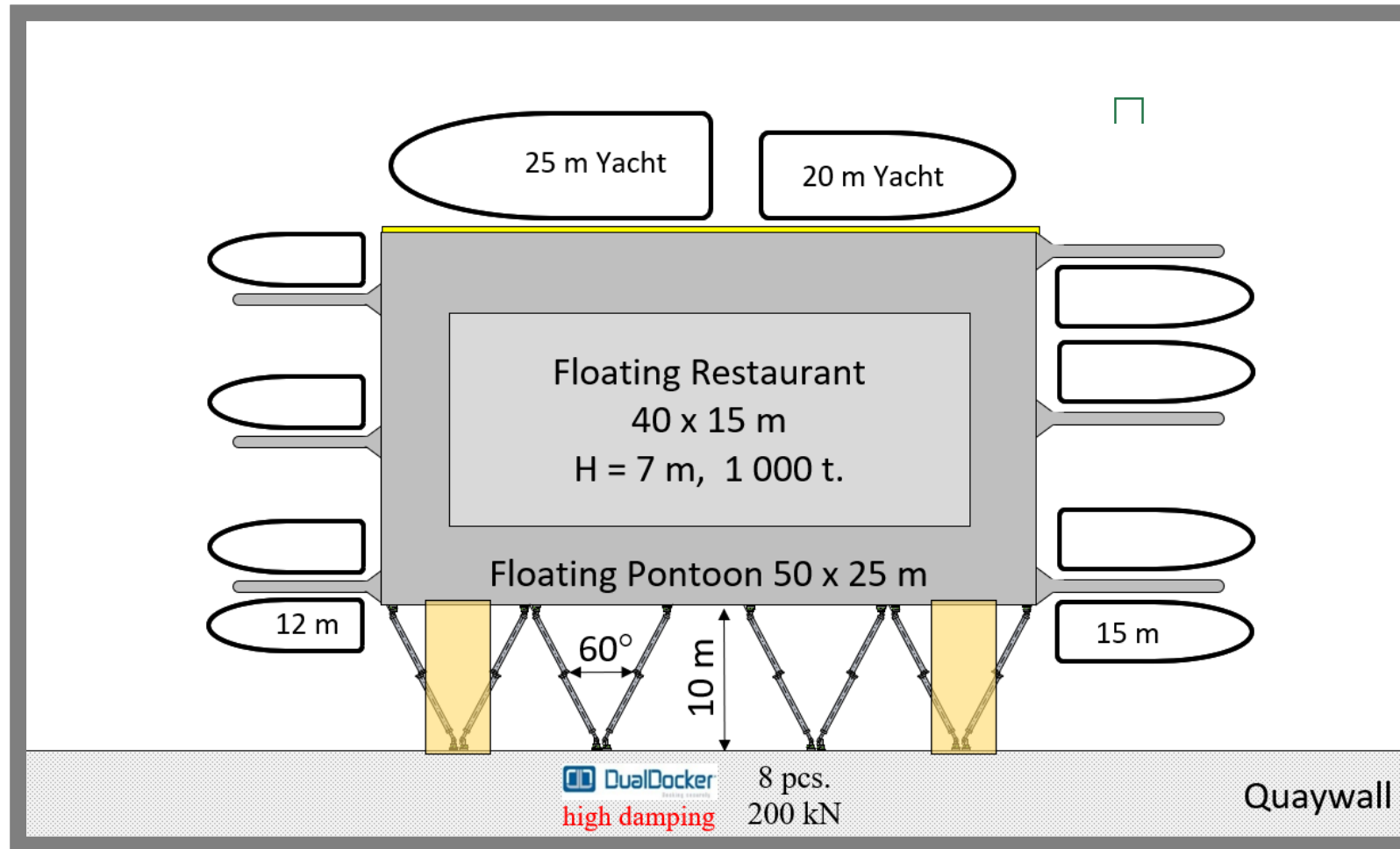
# V-Setup on concrete mounts



# Under water installation

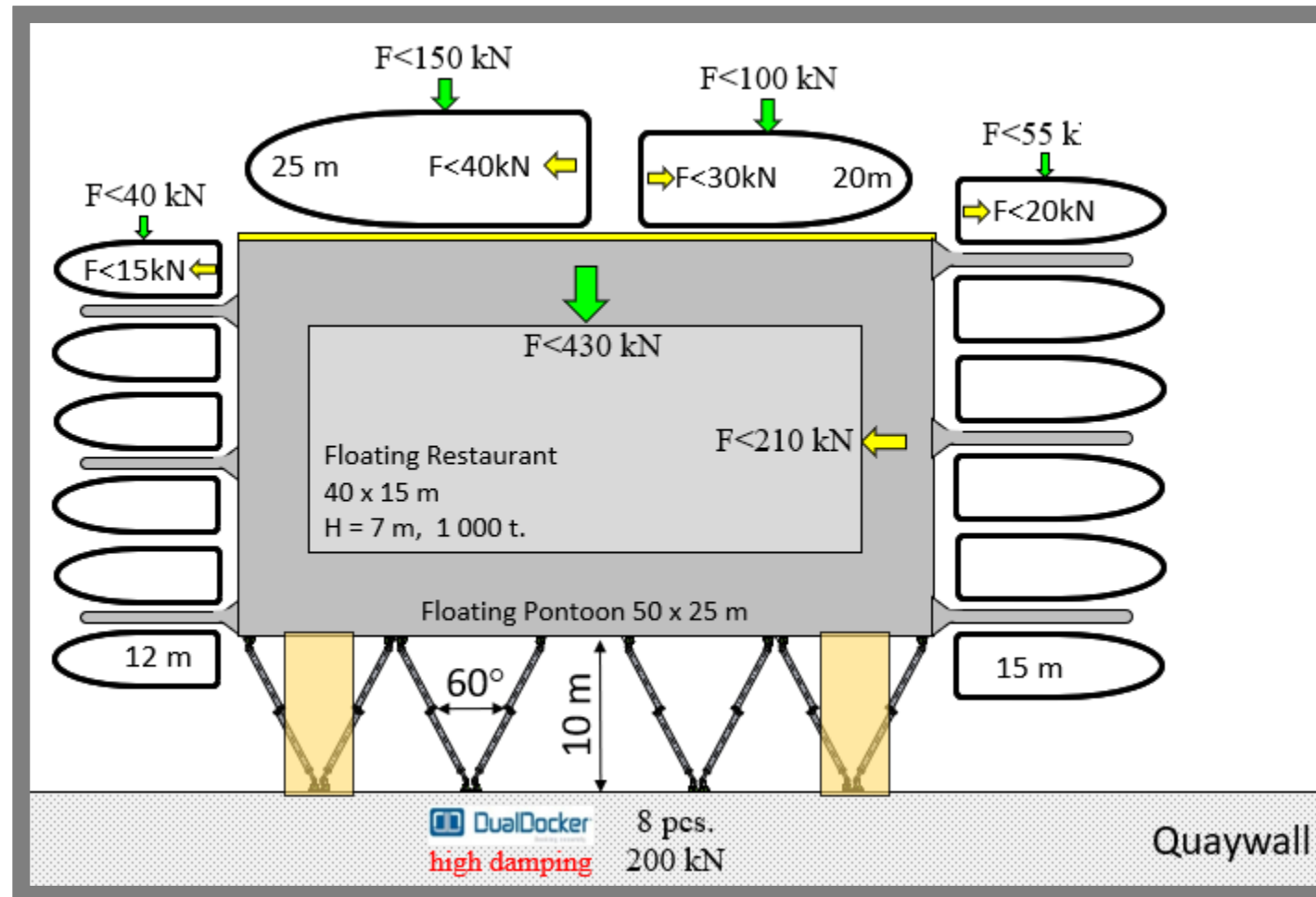


# Restaurant



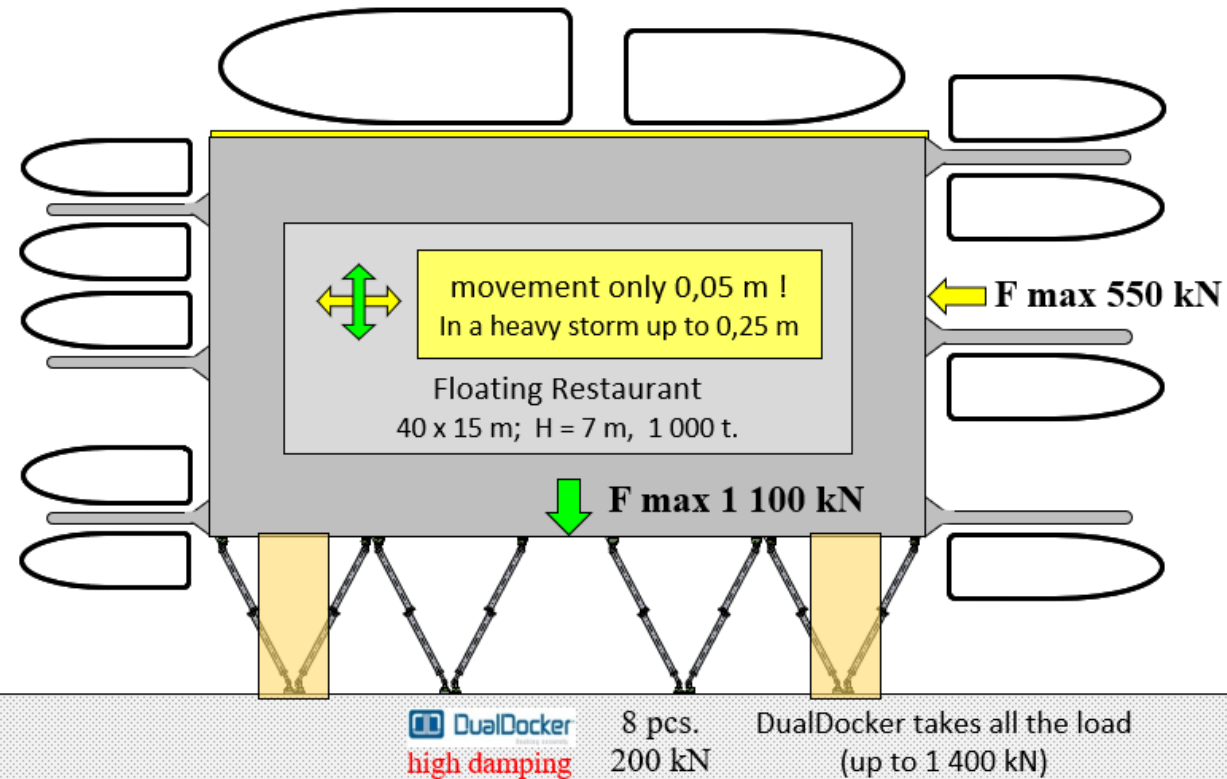
Waterlevel Difference 2,0 m • Max. Windspeed 40 m/s • Max. Current 1,0 m/s • Max. Wave 0,7 m

# Restaurant



# Restaurant

- DualDocker is "Technology leader" in mooring floating structures.
- DualDocker is a purely mechanical, highly damped mooring solution. Without play, regardless of water level.
- DualDocker offers high level of convenience and safety in storms and waves.

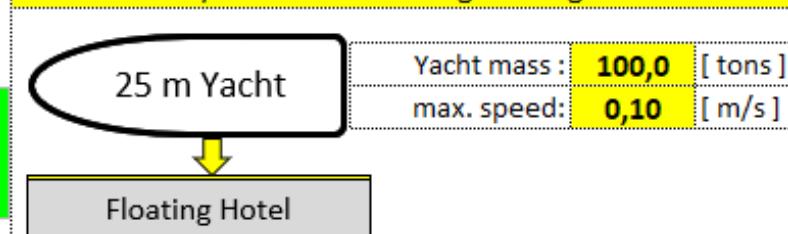


**Calculation of dynamic forces (kinetic energy):**

|        |                           |            |               |
|--------|---------------------------|------------|---------------|
| Input  | mass [N]                  | 981 [kN]   | 100,00 [tons] |
| Input  | max. arriving speed [m/s] | 0,10 [m/s] | 0,36 [km/h]   |
| Result | kin. energy               | 4,91 kJ    |               |

**Calculation of braking force:**

|        |                        |          |             |
|--------|------------------------|----------|-------------|
| Input  | braking distance [m]   | 0,20 [m] |             |
| Result | max. braking force [N] | 49 [kN]  | 5,00 [tons] |

**"damped" with****Calculation: dynamic forces during docking manoeuvre****Calculation of dynamic forces (kinetic energy):**

|        |             |            |                 |
|--------|-------------|------------|-----------------|
| Input  | mass [N]    | 9 810 [kN] | 1 000,00 [tons] |
| Input  | speed [m/s] | 0,03 [m/s] | 0,11 [km/h]     |
| Result | kin. energy | 4,41 kJ    |                 |

**Calculation of braking force:**

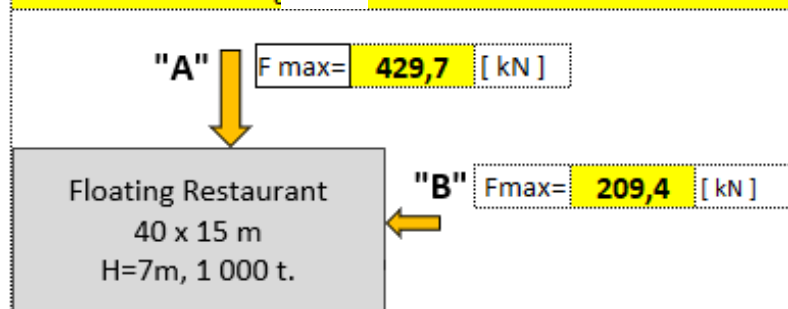
|        |                        |          |             |
|--------|------------------------|----------|-------------|
| Input  | braking distance [m]   | 0,20 [m] |             |
| Result | max. braking force [N] | 44 [kN]  | 4,50 [tons] |

**Calculation of static forces: Wind & current direction "A"****Wind pressure:**  $F_{wind} = 0,5 \times \text{air density} \times \text{speed}^2 \times \text{surface area exposed to wind} \times \text{CD-value}$ 

|        |               |              |               |
|--------|---------------|--------------|---------------|
| Input  | air density   | 1,25 [kg/m³] |               |
| Input  | speed         | 40 [m/s]     | 144,00 [km/h] |
| Input  | surface area  | 330 [m²]     |               |
| Input  | CD value      | 1,1          |               |
| Result | wind pressure | 363,0 [kN]   | 37,00 [tons]  |

**Current Pressure:**  $F_{water} = 0,5 \times \text{water density} \times \text{speed}^2 \times \text{surface area exposed to current} \times \text{CD value}$ 

|        |                             |              |             |
|--------|-----------------------------|--------------|-------------|
| Input  | water density               | 1026 [kg/m³] |             |
| Input  | speed                       | 1 [m/s]      | 3,60 [km/h] |
| Input  | surface area                | 40 [m²]      |             |
| Input  | CD value                    | 1,1          |             |
| Result | pressure (current)          | 22,6 [kN]    | 2,30 [tons] |
| Result | wind + current + braking f. | 429,7 [kN]   | 43,8 [tons] |

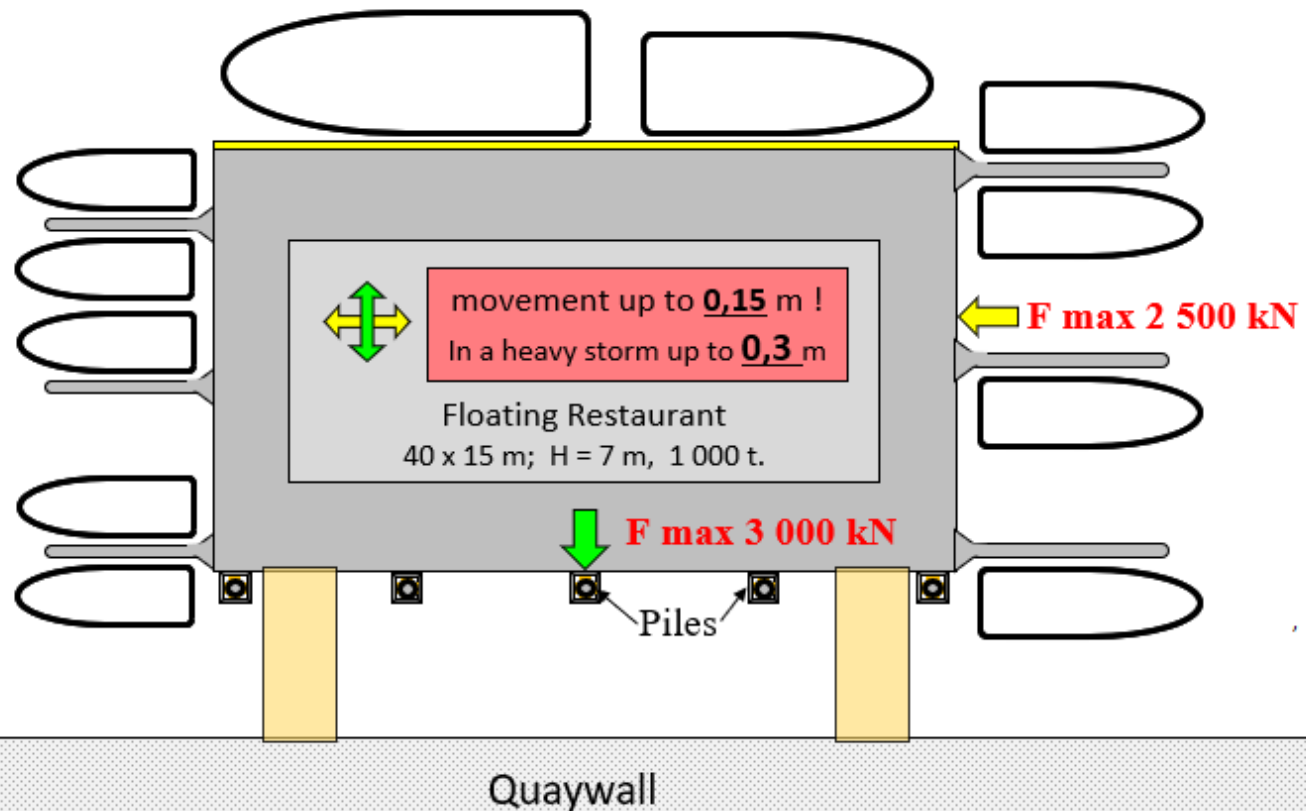
**Calculation: mooring forces in "wind & waves"****Calculation of static forces: Wind & current direction "B"**

|                             |              |               |
|-----------------------------|--------------|---------------|
| air density                 | 1,25 [kg/m³] |               |
| speed                       | 40 [m/s]     | 144,00 [km/h] |
| surface area                | 140 [m²]     |               |
| CD value                    | 1,1          |               |
| wind pressure               | 154,0 [kN]   | 15,70 [tons]  |
| water density               | 1026 [kg/m³] |               |
| speed                       | 1 [m/s]      | 3,60 [km/h]   |
| surface area                | 20 [m²]      |               |
| CD value                    | 1,1          |               |
| pressure (current)          | 11,3 [kN]    | 1,15 [tons]   |
| wind + current + braking f. | 209,4 [kN]   | 21,3 [tons]   |

# Restaurant - Piles

## Disadvantages of Piles:

- Limited damping capacity ---> high retention forces
- Jerking and movement in wind & waves ---> discomfort



**Calculation of dynamic forces (kinetic energy):**

|        |                           |              |                 |
|--------|---------------------------|--------------|-----------------|
| Input  | mass [N]                  | 981 [ kN ]   | 100,00 [ tons ] |
| Input  | max. arriving speed [m/s] | 0,10 [ m/s ] | 0,36 [ km/h ]   |
| Result | kin. energy               | 4,91 kJ      |                 |

**Calculation of braking force:**

|        |                        |            |                |
|--------|------------------------|------------|----------------|
| Input  | braking distance [m]   | 0,05 [ m ] |                |
| Result | max. braking force [N] | 196 [ kN ] | 20,00 [ tons ] |

"undamped"  
connection with "Piles"

**Calculation of dynamic forces (kinetic energy):**

|        |             |              |                   |
|--------|-------------|--------------|-------------------|
| Input  | mass [N]    | 9 810 [ kN ] | 1 000,00 [ tons ] |
| Input  | speed [m/s] | 0,10 [ m/s ] | 0,36 [ km/h ]     |
| Result | kin. energy | 49,05 kJ     |                   |

**Calculation of braking force:**

|        |                        |              |                 |
|--------|------------------------|--------------|-----------------|
| Input  | braking distance [m]   | 0,05 [ m ]   |                 |
| Result | max. braking force [N] | 1 962 [ kN ] | 200,00 [ tons ] |

"undamped"  
connection with "Piles"

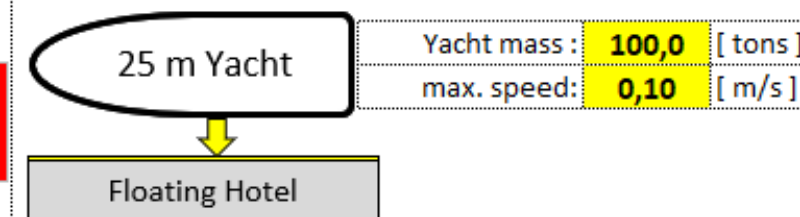
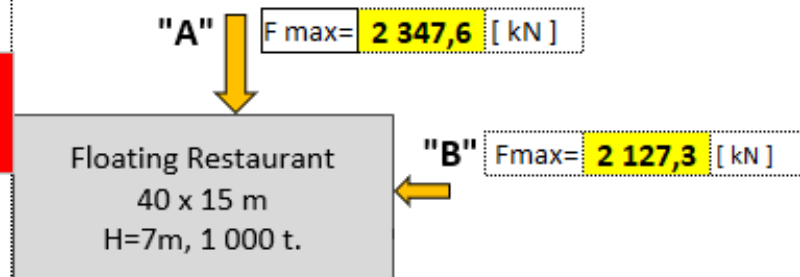
**Calculation of static forces: Wind & current direction "A"**

Wind pressure:  $F_{wind} = 0,5 \times \text{air density} \times \text{speed}^2 \times \text{surface area exposed to wind} \times \text{CD-value}$

|        |               |              |                 |
|--------|---------------|--------------|-----------------|
| Input  | air density   | 1,25 [kg/m³] |                 |
| Input  | speed         | 40 [ m/s ]   | 144,00 [ km/h ] |
| Input  | surface area  | 330 [ m² ]   |                 |
| Input  | CD value      | 1,1          |                 |
| Result | wind pressure | 363,0 [ kN ] | 37,00 [ tons ]  |

Current Pressure:  $F_{water} = 0,5 \times \text{water density} \times \text{speed}^2 \times \text{surface area exposed to current} \times \text{CD value}$

|        |                             |                |                |
|--------|-----------------------------|----------------|----------------|
| Input  | water density               | 1026 [kg/m³]   |                |
| Input  | speed                       | 1 [ m/s ]      | 3,60 [ km/h ]  |
| Input  | surface area                | 40 [ m² ]      |                |
| Input  | CD value                    | 1,1            |                |
| Result | pressure (current)          | 22,6 [ kN ]    | 2,30 [ tons ]  |
| Result | wind + current + braking f. | 2 347,6 [ kN ] | 239,3 [ tons ] |

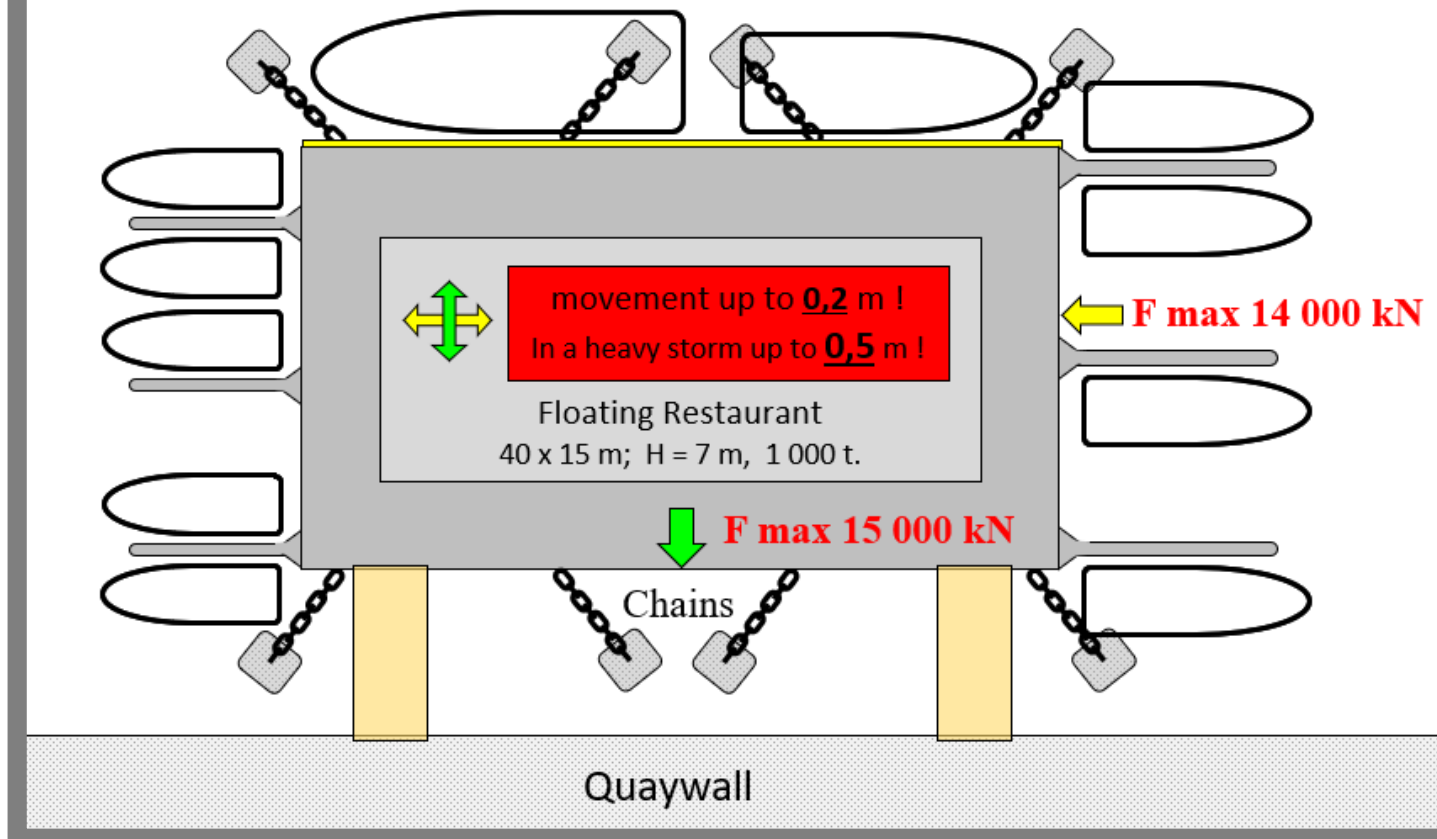
**Calculation: dynamic forces during docking manoeuvre****Calculation: mooring forces in "wind & waves"****Calculation of static forces: Wind & current direction "B"**

|                             |                |                 |
|-----------------------------|----------------|-----------------|
| air density                 | 1,25 [kg/m³]   |                 |
| speed                       | 40 [ m/s ]     | 144,00 [ km/h ] |
| surface area                | 140 [ m² ]     |                 |
| CD value                    | 1,1            |                 |
| wind pressure               | 154,0 [ kN ]   | 15,70 [ tons ]  |
| water density               | 1026 [kg/m³]   |                 |
| speed                       | 1 [ m/s ]      | 3,60 [ km/h ]   |
| surface area                | 20 [ m² ]      |                 |
| CD value                    | 1,1            |                 |
| pressure (current)          | 11,3 [ kN ]    | 1,15 [ tons ]   |
| wind + current + braking f. | 2 127,3 [ kN ] | 216,8 [ tons ]  |

# Restaurant – Chains

## Disadvantages of Chains:

- Limited damping capacity and big movement ---> very high retention forces !!!
- Big movement at minimum waterlevel in wind & waves ---> discomfort
- Jerking and noise in wind & waves ---> discomfort



**Calculation of dynamic forces (kinetic energy):**

|        |                           |            |               |
|--------|---------------------------|------------|---------------|
| Input  | mass [N]                  | 981 [kN]   | 100,00 [tons] |
| Input  | max. arriving speed [m/s] | 0,10 [m/s] | 0,36 [km/h]   |
| Result | kin. energy               | 4,91 kJ    |               |

**Calculation of braking force:**

|        |                        |          |              |
|--------|------------------------|----------|--------------|
| Input  | braking distance [m]   | 0,03 [m] |              |
| Result | max. braking force [N] | 327 [kN] | 33,33 [tons] |

"undamped"  
connection with "Chains"

**Calculation of dynamic forces (kinetic energy):**

|        |             |            |                 |
|--------|-------------|------------|-----------------|
| Input  | mass [N]    | 9 810 [kN] | 1 000,00 [tons] |
| Input  | speed [m/s] | 0,20 [m/s] | 0,72 [km/h]     |
| Result | kin. energy | 196,20 kJ  |                 |

**Calculation of braking force:**

|        |                        |             |                 |
|--------|------------------------|-------------|-----------------|
| Input  | braking distance [m]   | 0,03 [m]    |                 |
| Result | max. braking force [N] | 13 080 [kN] | 1 333,33 [tons] |

"undamped"  
connection with "Chains"

**Calculation of static forces: Wind & current direction "A"**

Wind pressure:  $F_{wind} = 0,5 \times \text{air density} \times \text{speed}^2 \times \text{surface area exposed to wind} \times \text{CD-value}$

|        |               |              |               |
|--------|---------------|--------------|---------------|
| Input  | air density   | 1,25 [kg/m³] |               |
| Input  | speed         | 40 [m/s]     | 144,00 [km/h] |
| Input  | surface area  | 330 [m²]     |               |
| Input  | CD value      | 1,1          |               |
| Result | wind pressure | 363,0 [kN]   | 37,00 [tons]  |

Current Pressure:  $F_{water} = 0,5 \times \text{water density} \times \text{speed}^2 \times \text{surface area exposed to current} \times \text{CD value}$

|        |                             |               |                |
|--------|-----------------------------|---------------|----------------|
| Input  | water density               | 1026 [kg/m³]  |                |
| Input  | speed                       | 1 [m/s]       | 3,60 [km/h]    |
| Input  | surface area                | 40 [m²]       |                |
| Input  | CD value                    | 1,1           |                |
| Result | pressure (current)          | 22,6 [kN]     | 2,30 [tons]    |
| Result | wind + current + braking f. | 13 465,6 [kN] | 1 372,6 [tons] |

**Calculation: dynamic forces during docking manoeuvre**

25 m Yacht

Floating Hotel

|              |              |
|--------------|--------------|
| Yacht mass : | 100,0 [tons] |
| max. speed:  | 0,10 [m/s]   |

**Calculation: mooring forces in "wind & waves"**

"A" ↓  
Floating Restaurant  
40 x 15 m  
H=7m, 1 000 t.

F max= 13 465,6 [kN]

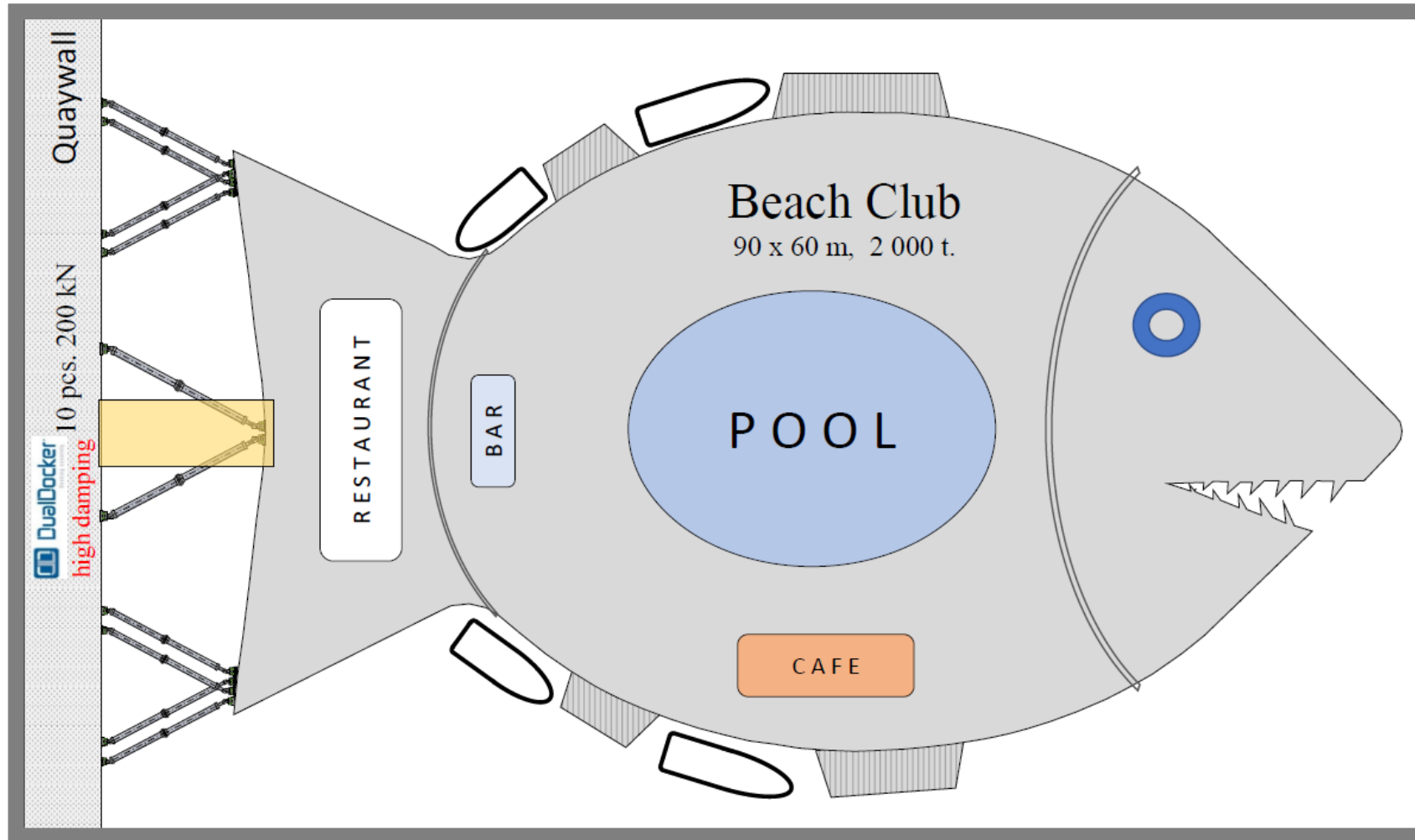
"B" ← F max= 13 245,3 [kN]

**Calculation of static forces: Wind & current direction "B"**

|               |              |               |
|---------------|--------------|---------------|
| air density   | 1,25 [kg/m³] |               |
| speed         | 40 [m/s]     | 144,00 [km/h] |
| surface area  | 140 [m²]     |               |
| CD value      | 1,1          |               |
| wind pressure | 154,0 [kN]   | 15,70 [tons]  |

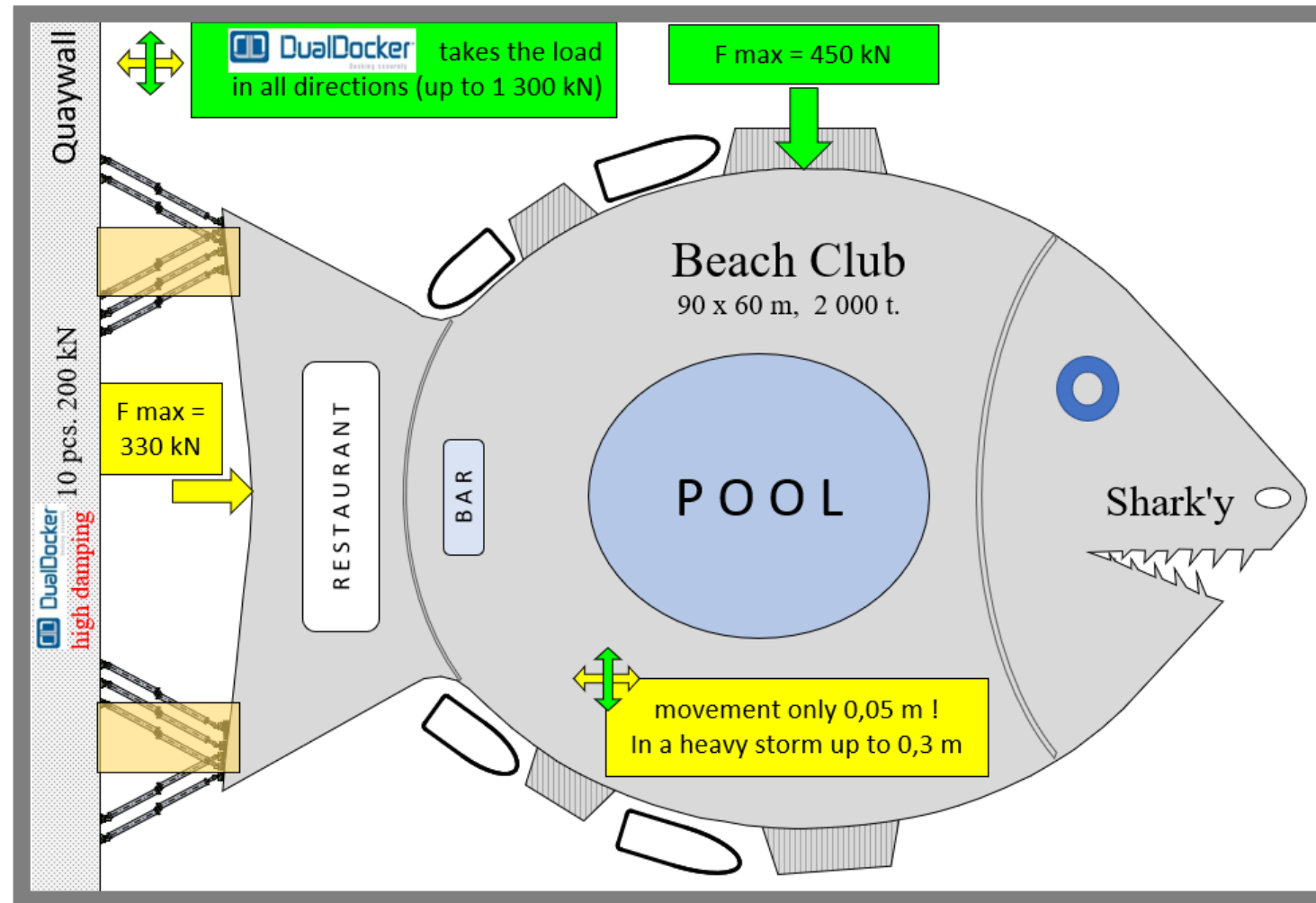
|                             |               |                |
|-----------------------------|---------------|----------------|
| water density               | 1026 [kg/m³]  |                |
| speed                       | 1 [m/s]       | 3,60 [km/h]    |
| surface area                | 20 [m²]       |                |
| CD value                    | 1,1           |                |
| pressure (current)          | 11,3 [kN]     | 1,15 [tons]    |
| wind + current + braking f. | 13 245,3 [kN] | 1 350,2 [tons] |

# Beach Club

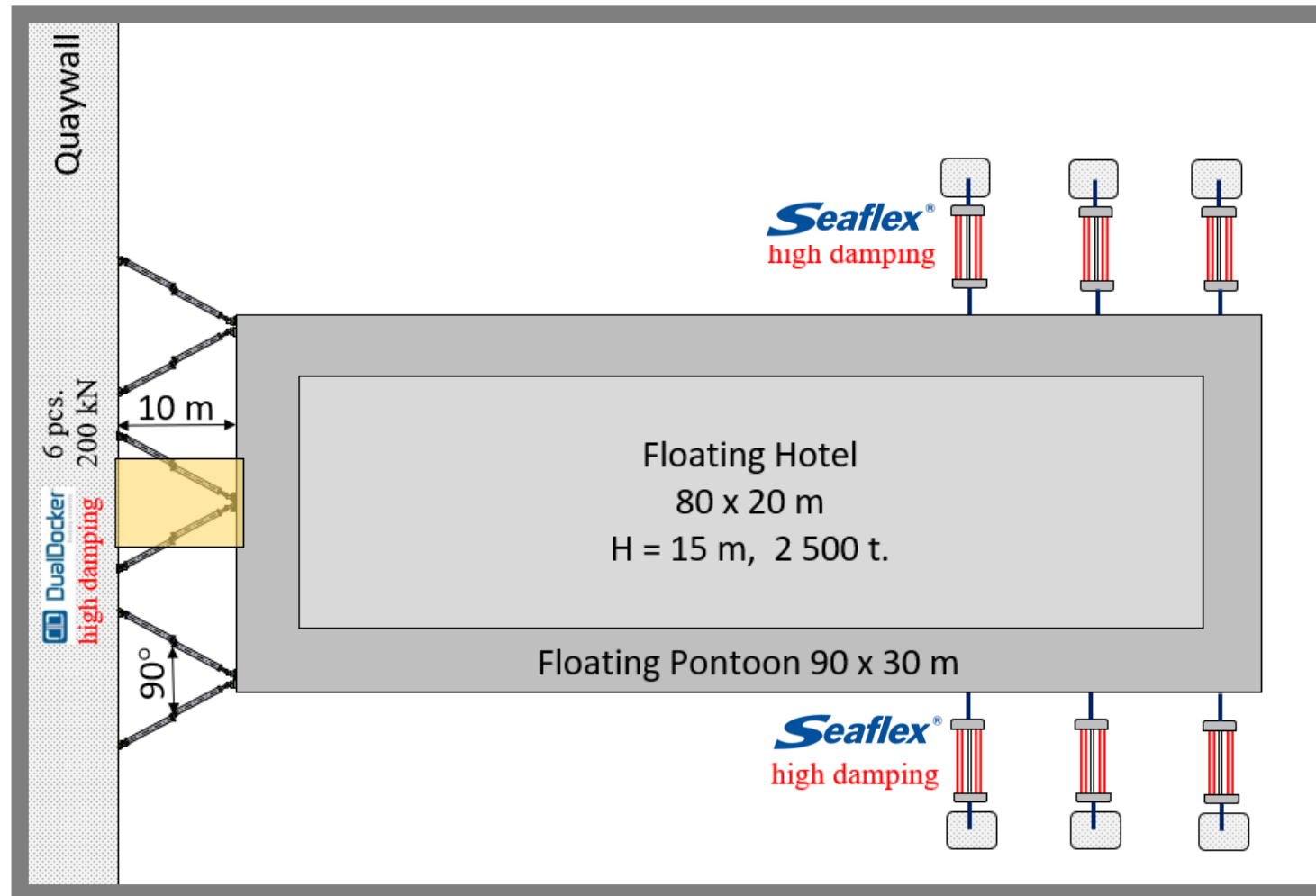


Waterlevel Difference 2,0 m • Max. Windspeed 40 m/s • Max. Current 1,0 m/s • Max. Wave 0,7 m

# Beach Club

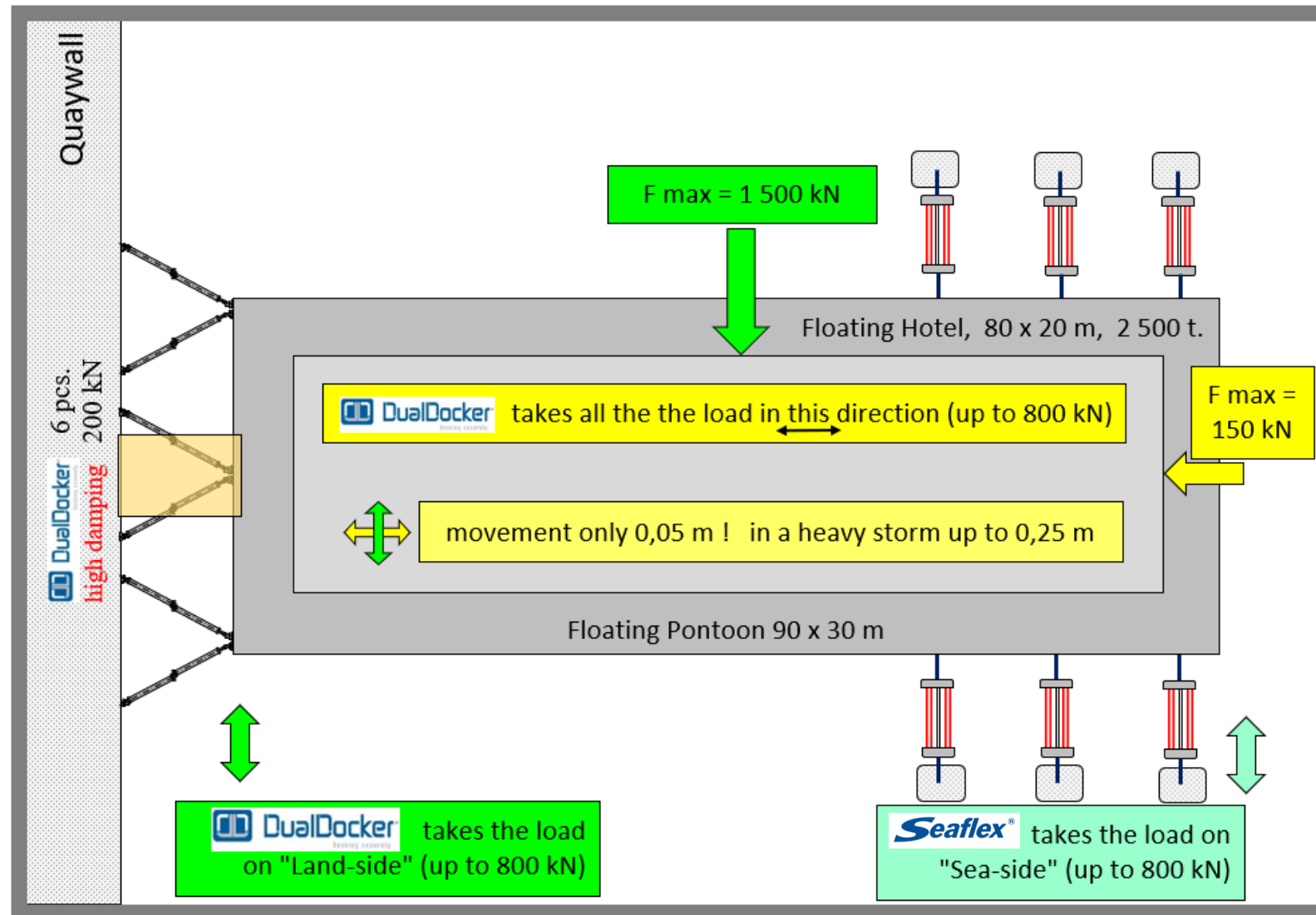


# Floating Hotel

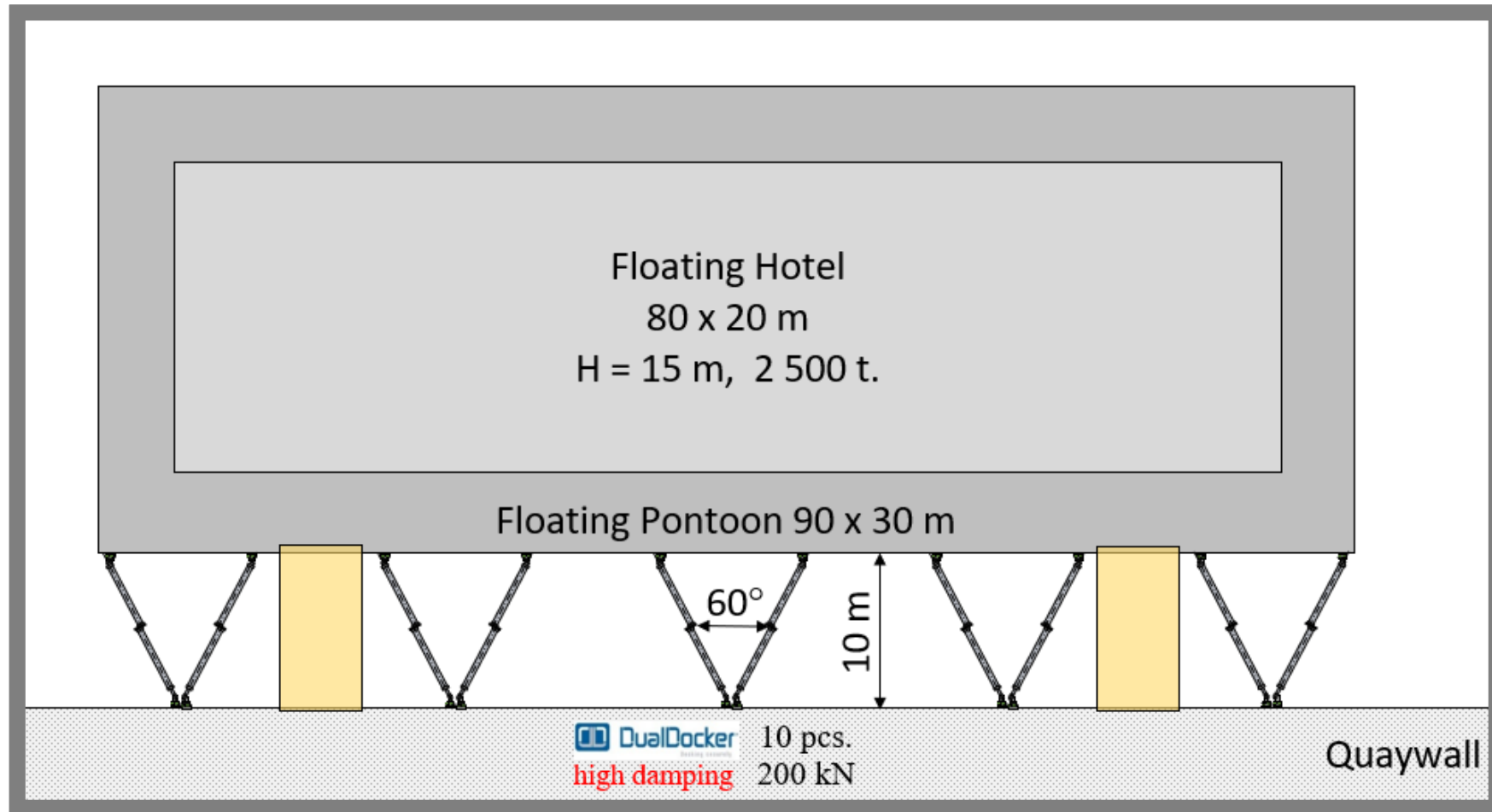


Waterlevel Difference 2,0 m • Max. Windspeed 40 m/s • Max. Current 1,0 m/s • Max. Wave 0,7 m

# Floating Hotel

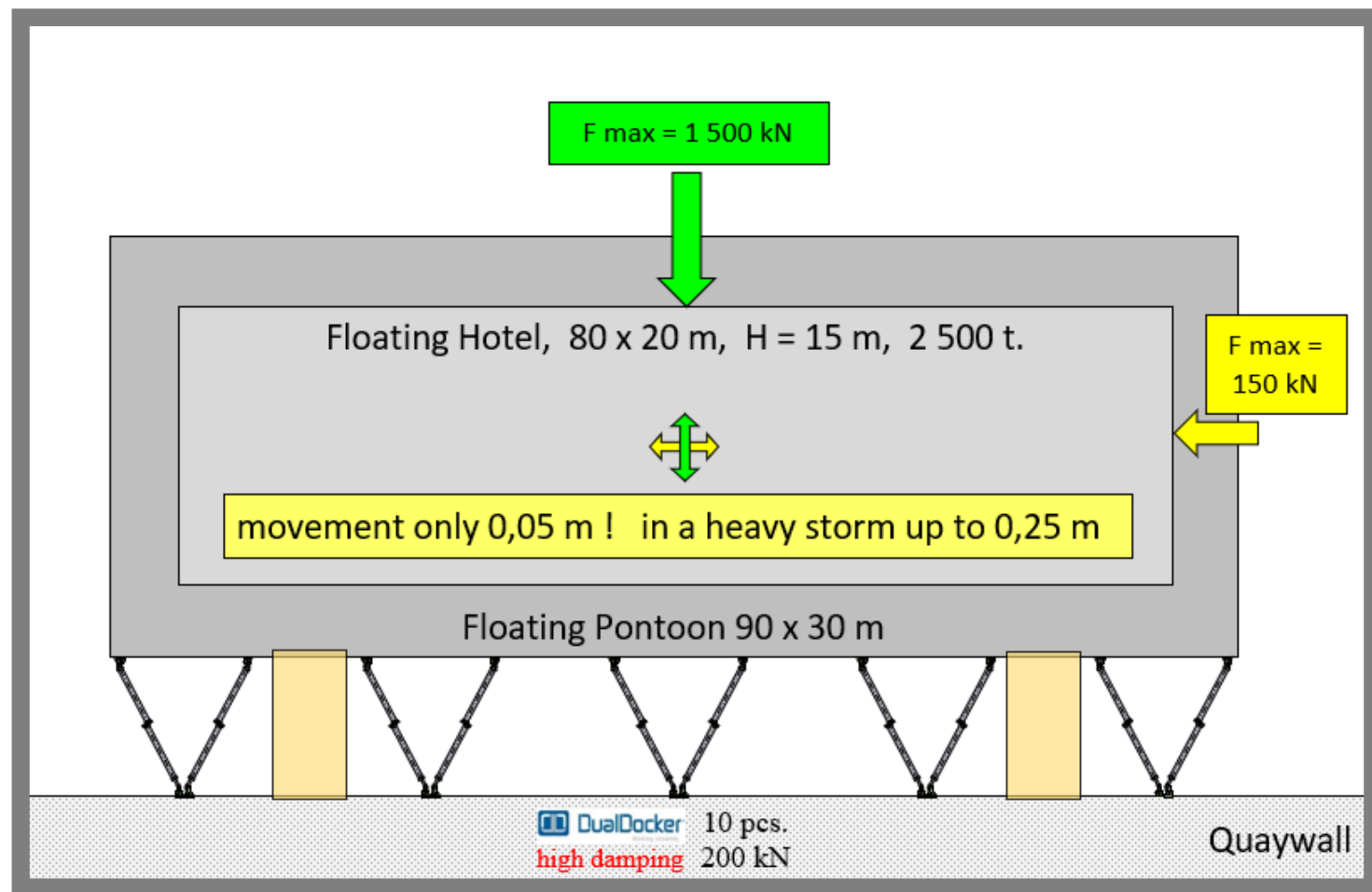


# Floating Hotel



Waterlevel Difference 2,0 m • Max. Windspeed 40 m/s • Max. Current 1,0 m/s • Max. Wave 0,7 m

# Floating Hotel

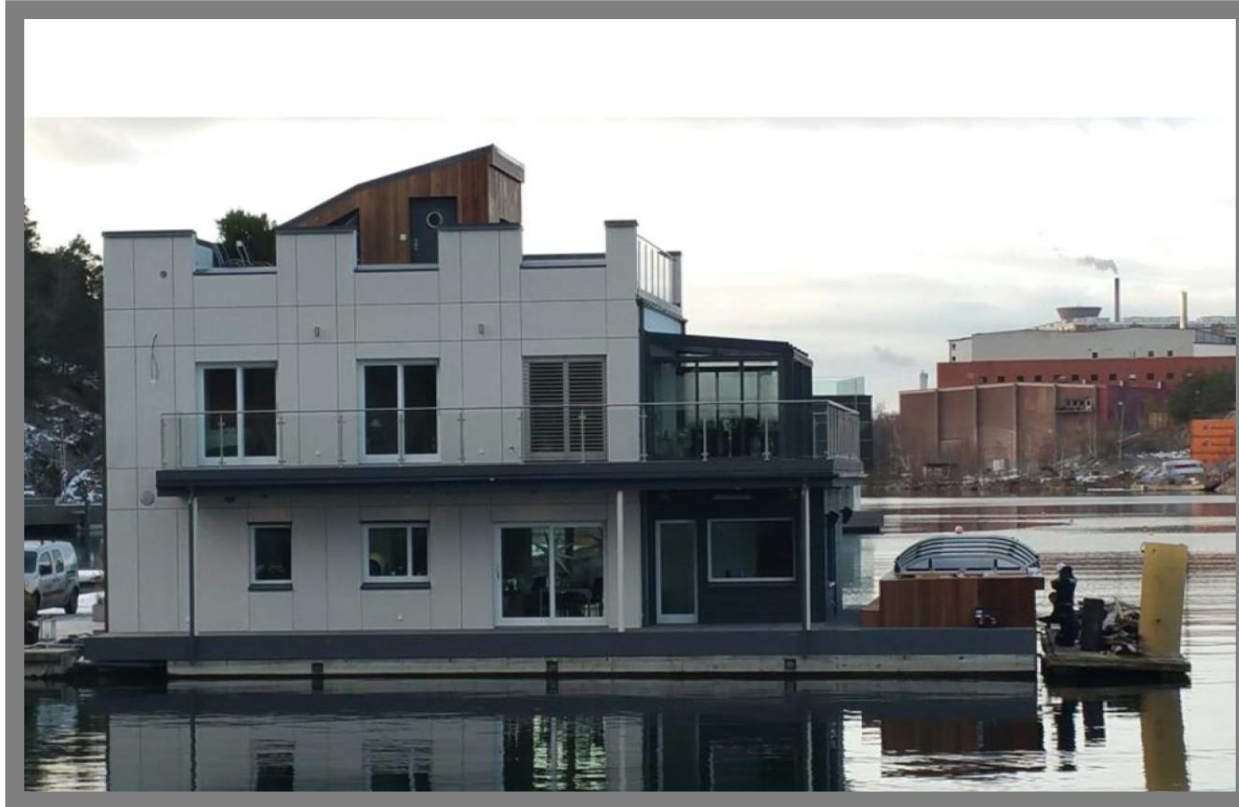


# Kröslin, Germany



Max. Windspeed 40 m/s • 2 DualDock arms

# Stockholm, Sweden



Max. Windspeed 35 m/s • Max. weight 210 tons • 3 DualDock arms

# Stockholm, Sweden



Max. Windspeed 35 m/s • Max. weight 300 tons • 3 DualDock arms

# Bitterfeld, Germany



5 km fetch • No breakwater! • 150 t & 15 t houses • 2 DualDock arms per house

# Bitterfeld, Germany



5 km fetch • No breakwater! • weight: 150 t • 2 DualDock arms

# Bitterfeld, Germany



5 km fetch • No breakwater! • weight: 15 t • 2 DualDock arms

# Mücheln, Germany



7 km fetch • No breakwater! • weight: 15 t • 3 DualDock arms

# Strait of Gibraltar



Max. wind speed 35 m/s • Rough conditions & High swell • weight: 350 t • 4 DualDock arms

**Benny, proud house owner:** *"When my wife and I decided for this new floating lifestyle, **we didn't want to compromise on convenience or comfort.***

*So the mooring system **DualDocker** was our **first choice** and we are **very happy** with it. We have had some storms recently and we were amazed how stable our new home lies in the water.*

*The total **lack of jerking** (which I have experienced a lot in other, conventionally moored floating houses) **contributes a great deal to our high standard of living and comfort** here.*

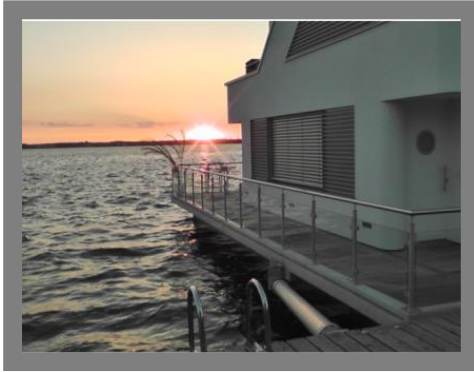
*The fixed distance to the pontoon ensuring **one safe step on board** is a huge advantage, too."*

*Benny's wife states, after the first winter: "The safe mooring system has played a huge role so that I feel very comfortable in our house. I am very happy we moved on the water."*

***"We strongly recommend the DualDocker to everyone who is planning on living in a floating house."***

**A number of Benny's neighbours have already decided for the DualDocker.**





**Ulf Sybel from 'Floating House, Germany' says:** *"Residents want to enjoy their on-water holidays in peace and quiet without the excessive jerking motions or disturbing noises we were encountering with piles. DualDocker ensures that the customers are more than satisfied. We are truly impressed ! We swear by the DualDocker and **use it as the prime mooring solution for floating houses.**"*



**Guest's statement, August 2013:** *" [...] We are currently enjoying our holiday in the 'Floating 44' in Laboe and we would like to point out that we really feel extraordinarily comfortable. The Dual Docker arms are working impressively. **The house lies amazingly stable. The feel-good-factor is extremely high.**"*



**TV channel RTL West, Germany, May 2014:** *"While other houseboats are known to move a lot, these ones in Xanten/Rhine are completely stable in all conditions, thanks to the innovative suspension units (DualDocker)."*

**House owners' statement, May 2014:** *"[...] Being on our floating house means pure relaxation."*



***Marina Manager's comments:***

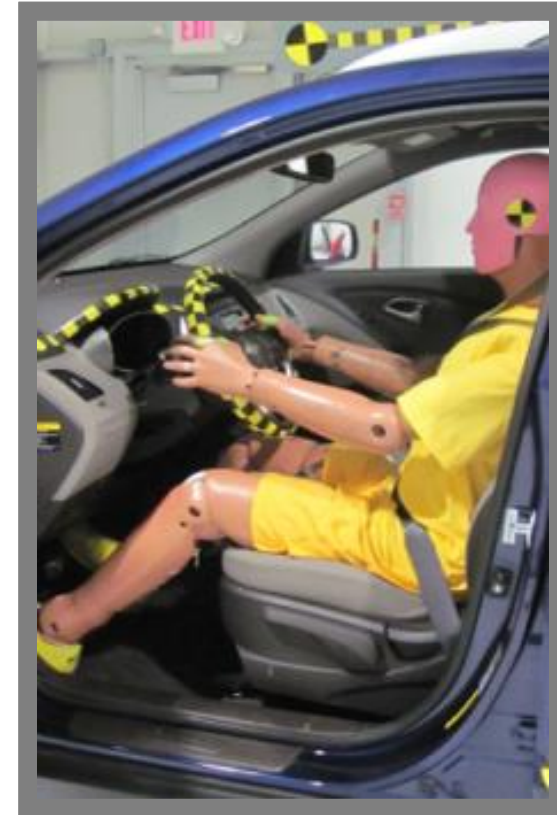
***"Traditional mooring solutions, such as chains, piles or rigid distance holders showed to have considerable disadvantages.***

*We were concerned about the high, undamped force impact and the station's stability at changing water levels. [...] So our risk assessment lead us to decide for the DualDock system [...]*



*We have got a perfectly working filling station for 2 vessels now and are very happy with the solution."*

# Damping is crucial!



- **Damping reduces force impact** and **grants ,safety'!**
- **Damping protects** human **lives!**
- **Damping avoids** economical **damage!**

# DualDocker reduces retention force!

## WHY?

**Energy** created by **wind & waves, flotsam or collisions** **must be absorbed**.

**Degradation of energy** follows a simply physical principle (**force x distance**)

**High damping (DualDocker): Long damping travel, low forces** (like a crash barrier)

Minimal damping (chains, piles): **short distance, high forces** (like a concrete wall)

Kinetic energy:  
 **$E_{kin} = m v^2 / 2$**

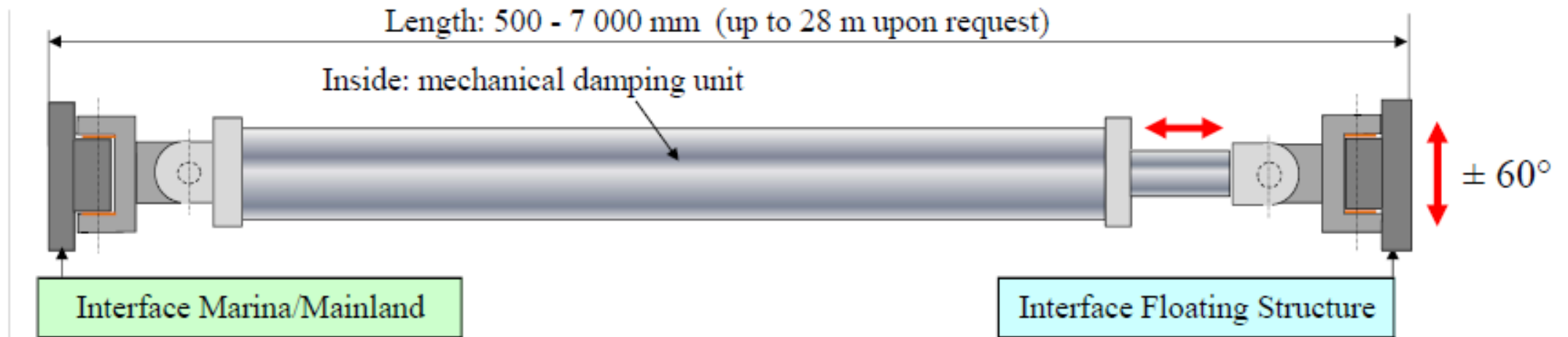
Braking force:  
 **$F = 2(E_{kin} / \text{distance})$**

$E_{kin}$ ...Kinetic energy [Joule]  
 $m$  ... mass [N]; 1 kg = 9.81 N  
 $V$  ... speed [m/s]  
 $F$  ... braking force [N]; 1 kg=9.81 N  
Distance... braking distance [m]

| Weight: 10 t |                  |                      |
|--------------|------------------|----------------------|
| v [m/s]      | Damp. Travel [m] | Retention force [kg] |
| 0.1 m/s      | 0.5 m            | 0,2 t                |
|              | 0.3 m            | 0,3 t                |
|              | 0.1 m            | 1,0 t                |
| 0.3 m/s      | 0.5 m            | 1,8 t                |
|              | 0.3 m            | 3,0 t                |
|              | 0.1 m            | 9,0 t                |
| 0.5 m/s      | 0.5 m            | 5,0 t                |
|              | 0.3 m            | 8,3 t                |
|              | 0.1 m            | 25,0 t               |

| Weight: 500 t |                  |                      |
|---------------|------------------|----------------------|
| v [m/s]       | Damp. Travel [m] | Retention force [kg] |
| 0.1 m/s       | 0.5 m            | 10 t                 |
|               | 0.3 m            | 17 t                 |
|               | 0.1 m            | 50 t                 |
| 0.3 m/s       | 0.5 m            | 90 t                 |
|               | 0.3 m            | 150 t                |
|               | 0.1 m            | 450 t                |
| 0.5 m/s       | 0.5 m            | 250 t                |
|               | 0.3 m            | 417 t                |
|               | 0.1 m            | 1 250 t              |

# Product Description



# Product Description

## **DualDock Technology:**

- Docking system with high damping capacity, without play, regardless of water level
- High damping capacity
- Full instant damping capacity without time delay
- Fully mechanical, no energy source needed (no hydraulics, no oil, no gas, no pneumatics !)

## **Convenience & safety:**

DualDock offers high level of convenience and safety

- Minimum level of motion
- Utmost safety during a storm

## **Construction guidelines:**

- Operational reliability: the construction is simple, safe and sound.
- Maintenance free & durable (choice of material , dimensioning in elastic range,surface)

Choice of material: Durability and resistance regarding salt water and UV impact

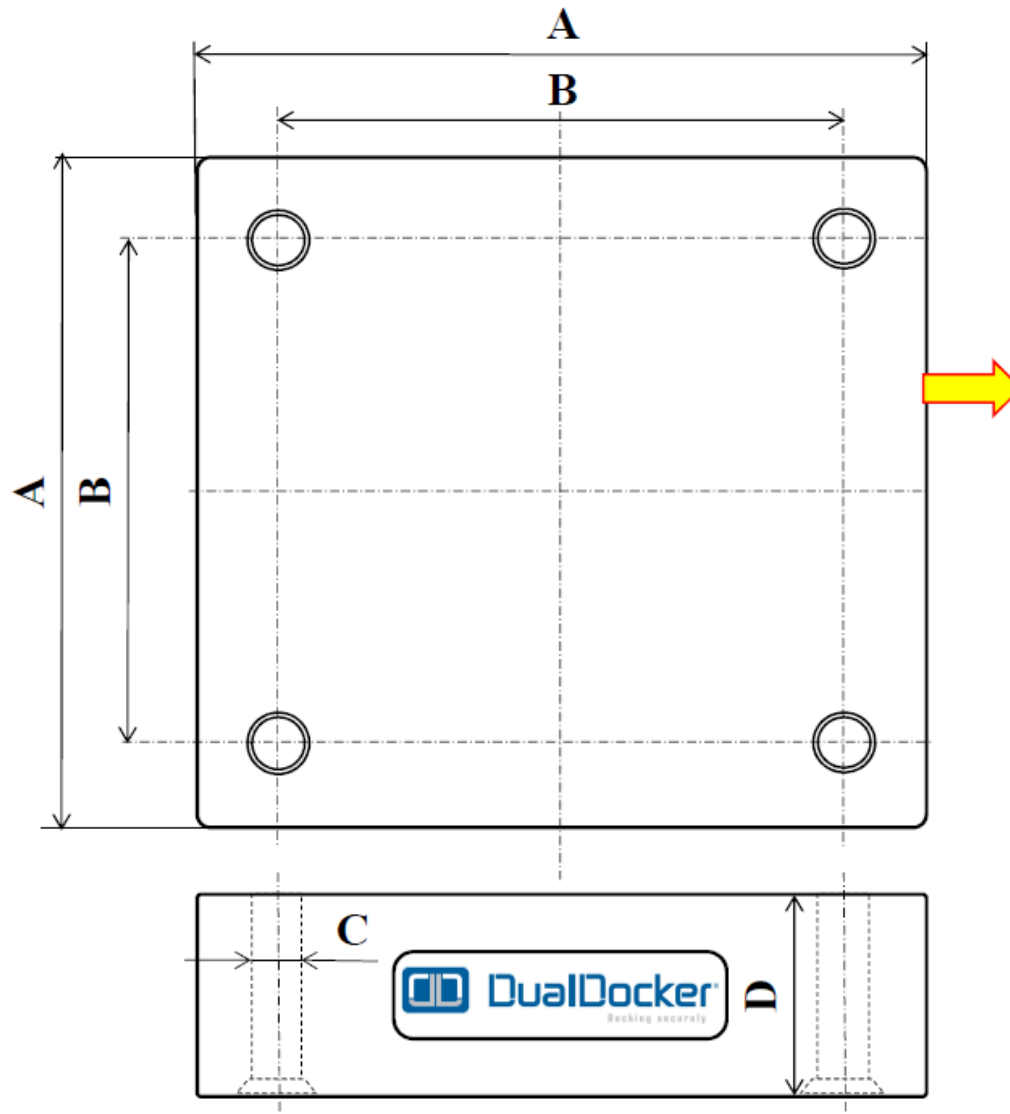
Dimensioning: Max. tolerated force impact + min. 100 % 'reserve' must lie within the **elastic** range

That means handling of max. tolerated force/stress is guaranteed over a long period of time without problems

Surface: We have had excellent experience with saltwater resistant (hard) anodised aluminium alloy

The surface is hard-wearing, saltwater and UV resistant and looks good

# Connection Dimensions



| Dimensions in "mm" |     |     |      |     |    |
|--------------------|-----|-----|------|-----|----|
| Model              | A   | B   | C    |     | D  |
| 10 kN              | 200 | 150 | Ø 18 | M16 | 30 |
| 20 kN              | 200 | 150 | Ø 18 | M16 | 30 |
| 50 kN              | 200 | 150 | Ø 18 | M16 | 30 |
| 100 kN             | 200 | 150 | Ø 22 | M20 | 30 |
| 150 kN             | 260 | 200 | Ø 26 | M24 | 30 |
| 200 kN             | 320 | 260 | Ø 26 | M24 | 35 |

Forces transmitted via DualDocker adapter into the pier/quay/pontoon:

|               | tolerated forces: | breaking forces: |
|---------------|-------------------|------------------|
| Pull forces : | 50 kN             | 100 kN           |
| Push forces : | 50 kN             | 100 kN           |
| Side forces : | 50 kN             | 100 kN           |

Protecting our precious environment  
Respecting fauna & flora  
Complying with strict regulations



# Innovative Mooring Solutions & Berthing Stabilisers

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